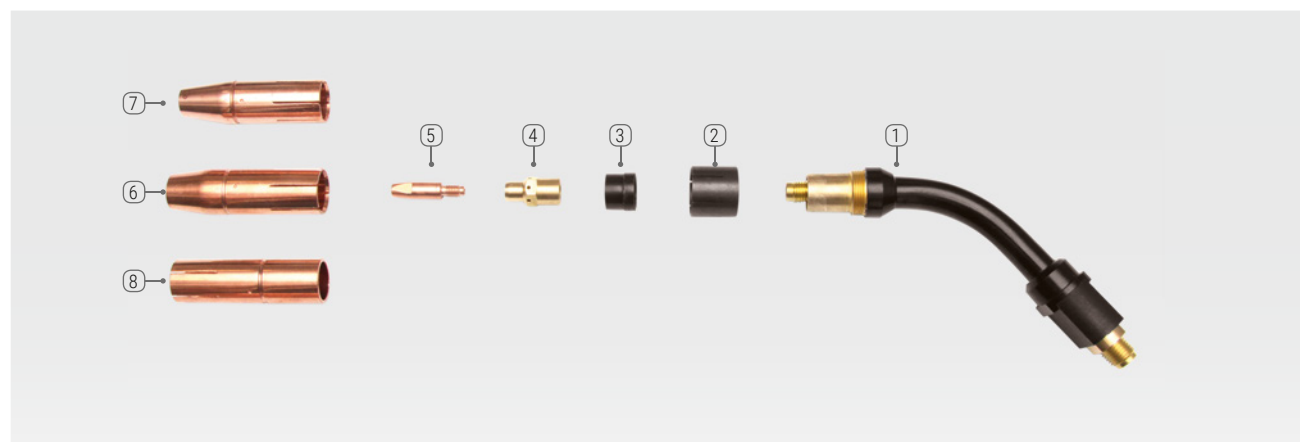


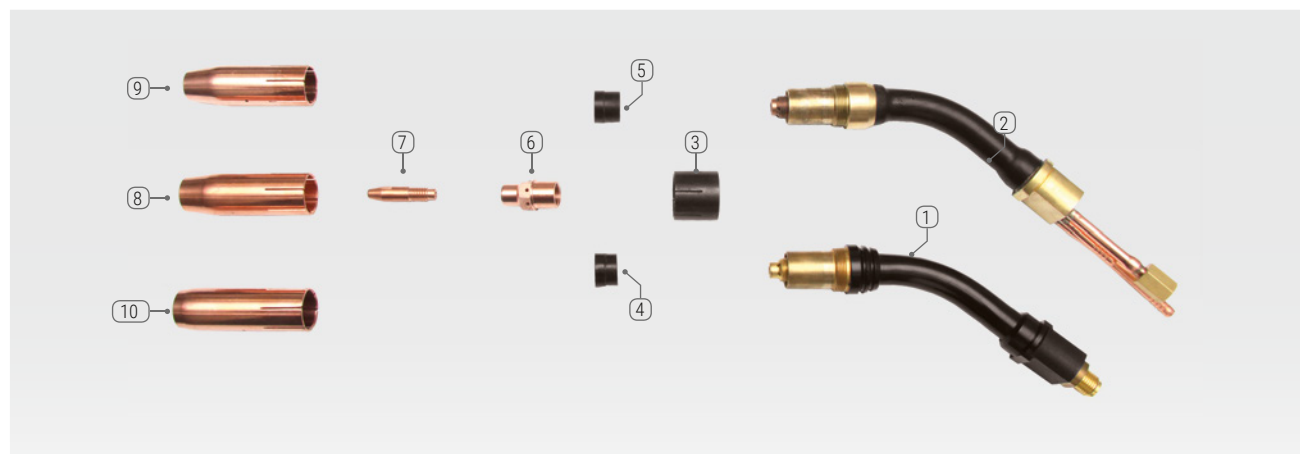
## ▼ 8.5. Replacement parts for MIG/MAG FRONIUS torches

### Parts compatible with FRONIUS welding torches: AL 2300 / AW 2500



No.	Replaceable elements	Cat. no.	Ref. no.
1	45° 2300 swan neck	55 33 000380	34.0350.1875
2	2300/2500 Locking nut	55 33 000235	42.0001.5171
3	2300/2500 insulator	55 33 000220	42.0100.0225
4	M6 2300/2500 contact tip holder	55 33 000185	42.0001.1718
5	Contact tip M6x33 2300/2500	table p. 59	
6	Gas nozzle Ø12 L=66 mm 2300/2500	55 33 000100	42.0001.5173
7	Gas nozzle Ø10 L=66 mm 2300/2500	55 33 000101	42.0001.5174
8	Gas nozzle Ø17 L=66 mm 2300/2500	55 33 000102	42.0001.5172

### Parts compatible with FRONIUS welding torches: AL 3000 / AW 4000



No.	Replaceable elements	Cat. no.	Ref. no.
1	45° 3000 swan neck	55 33 000385	34.0350.1771
2	45° 4000 swan neck	55 33 000388	34.0350.1812
3	Locking nut 3000/4000	55 33 000236	42.0001.2930
4	Isolator 3000	55 33 000225	42.0100.1014
5	Isolator 4000	55 33 000223	42.0100.1010
6	M8 3000/4000 contact tip holder	55 33 000190	42.0001.5084
7	M8x35 3000/4000 contact tip	table p. 59	
8	Gas nozzle Ø13 L=67 mm 3000/4000	55 33 000120	42.0001.5096
9	Gas nozzle Ø11 L=67 mm 3000/4000	55 33 000121	42.0001.5151
10	Gas nozzle Ø15 L=67 mm 3000/4000	55 33 000122	42.0001.5269

The pictures above show replacement products manufactured for RYWAL-RHC. Presented alternatives to parts of FRONIUS torches are not the original parts. Names and reference numbers of FRONIUS torches and spare parts were provided to inform about the intended application of the offered replacement parts.