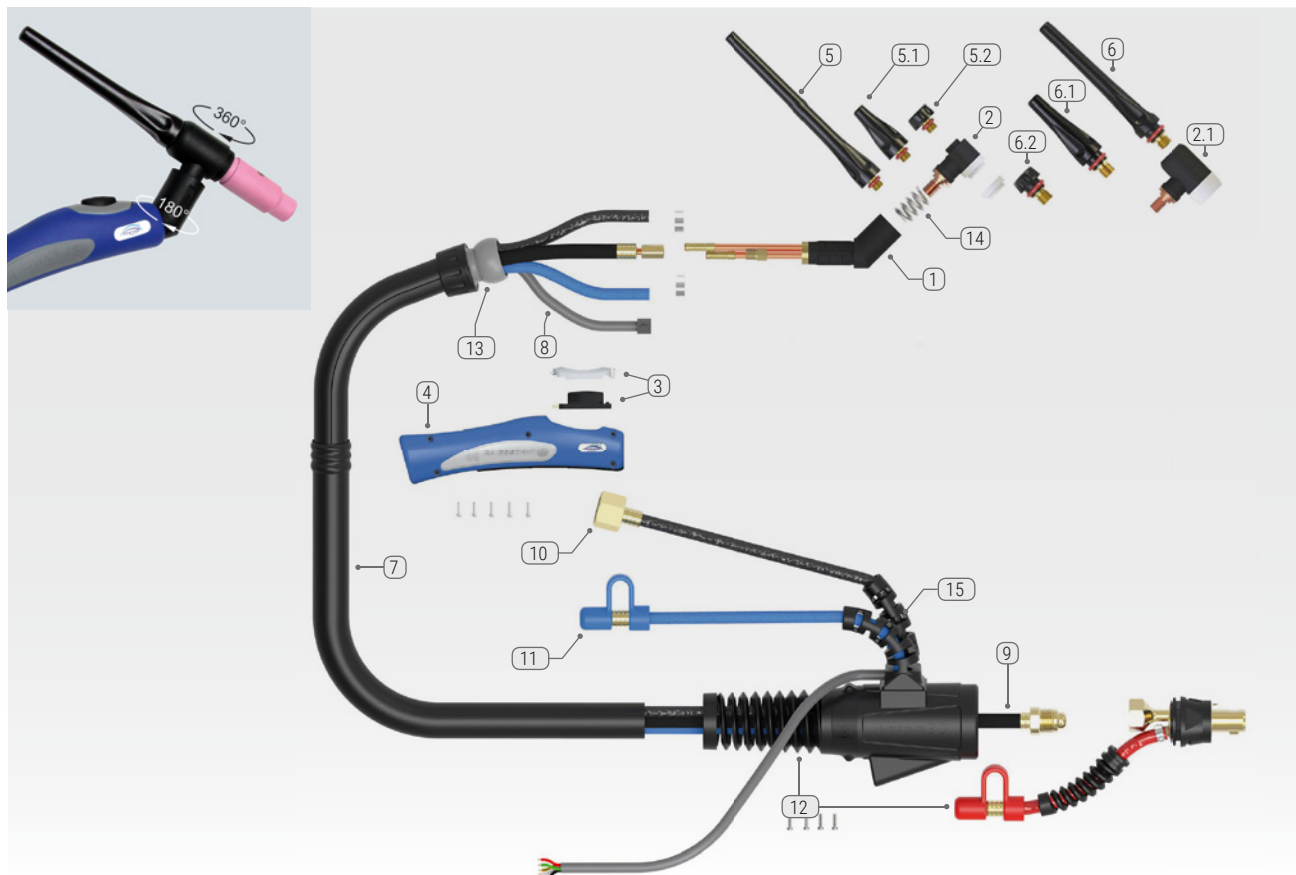




T250 SGRIP

Welding torch with rotating body and torch head



Model	T250 SGRIP	
Cooling	Liquid	
Technical data according to EN 60 974-7:	For the UM9-90* head	For the UM17-90 head
▪ Rating 100% duty cycle	160 A AC / 225 A DC	175 A AC / 250 A DC
▪ Tungsten electrode diameter	1,0-3,2 mm	1,0-4,0 mm
▪ Gas flow	5-12 l/min	5-12 l/min
Length / Catalogue No.	(4,0 m) 56 01 061284	(8,0 m) 56 01 061288

Torches are supplied without control plugs.

V - torch with gas valve, without button.

F - flexible torch.

DC - direct current.

AC - alternating current.

* standard version

No.	Replaceable elements	Catalogue No.	Alternative designation
1	Torch body T250 MOST	56 13 003515	U250M
2	Torch head T125/250 small	56 13 003525	UM9-90
2.1	Torch head T125/250 large	56 13 003526	UM17-90
3	Set button ON/OFF	56 13 200100	UER1MS
4	Small handle TSGRIP	56 13 200221	RY-ERH100
5	Long back cup SR-9/20	56 13 003170	41V24
5.1	Medium back cup SR-9/20	56 13 003250	41V35
5.2	Short back cup SR-9/20	56 13 003280	41V33
6	Long back cup T-17/18/26	56 13 003181	57Y02
6.1	Medium back cup T-17/18/26	56 13 003251	-
6.2	Short back cup T-17/18/26	56 13 003270	57Y04
7	Cable cover (m)	51 13 015289	-
7.1	Cable cover 4 m	56 13 200197	USLERC0100-40
7.2	Cable cover 8 m	56 13 200198	USLERC0100-80
8	Control cable T-9/18/26 4 m	56 13 200217	UERSWL4
8.1	Control cable T-9/18/26 8 m	56 13 200218	UERSWL8
9	T250 4 m power-water cable	56 13 200208	USL45V03A0B
9.1	T250 8 m power-water cable	56 13 200209	USL45V04A0B
10	Gas line, set 4 m	56 13 200187	U45V09-GS5
	Gas line, set 8 m	56 13 200188	U45V10-GS5
	Gas line, set 12 m	56 13 200189	U45V09-37-GS5
11	Blue water hose 4 m	56 13 200190	UN45V070B-WF1
	Blue water hose 8 m	56 13 200191	UN45V080B-WF1
	Blue water hose 12 m	56 13 200192	UN45V07-370B-WF1
12	T250 plug assembly	56 13 200273	UNSL3550-1820-WR1
13	TIG joint	56 13 200266	UERKJ100
14	Spring T125/250	56 13 003517	4276270
15	Cable stiffener	56 13 200265	USLH-1820S

- Parts for TIG torches - pages 73-81.
- We recommend using special coolants as on page 16.
- TIG welding rods - chapter 10.
- Tungsten electrodes and electrode sharpeners - pages 82-83.