

Optrel e650



Technical data

Part No. (colour) 1006.300 (black untreated) / 1006.310 (shiny

ruby) / 1006.330 (titan) / 1006.340 (cosmic green) / 1006.360 (snow white) / 1006.380 (medium blue) / 1006.390 (dark blue)

Type description Welding helmet with automatic shade cartridge with

shade level DIN 9-13 infinite adjustable by an adjustment knob; sensitivity control knob; grinding mode and off-delay switch: dark to ligth ("fast") or

("slow")

Cartridge dimensions 90 x 110 x 7mm / 3,55 x 4,33 x 0,28"

50 x 100mm / 1,97 x 3,94" (Viewing area)

Power supply solar cells, 2pcs LI-batteries 3V exchangeable (CR2032)

Operating time batteries approx. 2500 houres (operating)

Sensors two above the eyes

variable detection angle with movable sensor slide

Light transmittance ultraviolet/infrared protection (maximum at any shade setting)

visible range activated shade level DIN9 - 13

visible range not activated shade level 4

Switching time light to dark 175 μs (0,175 ms) at room temperature

position ("slow")

120 µs (0,120 ms) at 55°C / 131°F position ("fast") 0,1 - 0,35 s

> 0.35 s

Classification Optical class = 1

dark to light

Scattered light = 1 Homogeneity = 1 Angular dependence = 2

Shape stability welding mask up to 220°C / 428°F

front cover lens up to 137°C / 279°F

Protection for ADF reflection free front cover lens and inside cover lens

Mask material PA6.6

Operating temperature -10°C to $+70^{\circ}\text{C} / 14^{\circ}\text{F}$ to 158°F

Storage temperature -20°C to $+80^{\circ}\text{C}$ / -4°F to 176°F

 Weight Helmet cpl.
 490g / 17,284 oz

 Weight Cartridge cpl.
 133g / 4,691 oz

Application ranges all electric arc welding processes

Electrode Welding (Stick Welding, SMAW) / MIG / MAG (GMAW) / GMAW High melting rate process / Flux Cored Wire Welding / TIG welding (GTAW) / Plasma Arc Welding /

Micro Plasma Arc Welding / Plasmacutting / Grinding

prohibited for oxy gas and laser welding!

Scope of delivery Welding helmet, instruction manual and two front cover lenses

Standards CE, ECS, ANSI, AS/NZS, GOST-R, complies with CSA Z94.3

Warranty 3 years from date of sales for manufacturing and material defects (except batteries)

Subject to change without prior notice Status 2012-10-29 Optrel AG, Switzerland